

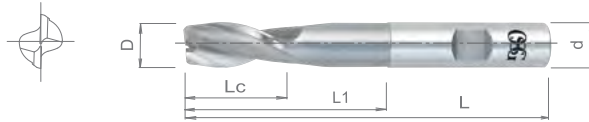


List 527

OSG COBALT HSS LS-EDS, Reduced Neck

SPEED FEED 1408-1409	HSS-Co	BR	2 FLUTE	30°	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
3/8" ≤ D ≤ 1-1/4"	+0.0011 / -0"



EDP Number		Diameter		Length of Cut		Neck Length		Overall Length		Shank Dia.	
		D (Fractional Size)		Lc (Inch)		L1 (Inch)		L (Inch)		d (Inch)	
5270100	●	1/8		0.375		0.813		2.375		0.375	
5270200	●	3/16		0.500		1.125		2.688		0.375	
5270300	●	1/4		0.625		1.500		3.063		0.375	
5270400	●	5/16		0.750		1.750		3.313		0.375	
5270500	●	3/8		0.750		1.750		3.313		0.375	
5271100	●	1/2		1.000		2.250		4.000		0.500	
5272100	●	5/8		1.375		2.750		4.625		0.625	
5273100	●	3/4		1.625		3.375		5.375		0.750	
5274100	●	7/8		2.000		4.000		6.000		0.875	
5275100	●	1		2.500		5.000		7.250		1.000	
5276100	●	1-1/4		3.000		5.000		7.250		1.250	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.

STE

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075		6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○		○	○	○	○	○

○ Good ○ Best

